

## LOW CEMENT SPECIALTIES PRODUCT DATA

## **SPARCON 28G**

**SPARCON 28G** is a high strength, low-cement bonded refractory designed for dry gunning only.

## PHYSICAL PROPERTIES

Maximum Service Temperature	2800°F
Bulk Density	130 – 140 lbs./cu.ft.
Water Required for Predampening	$\frac{3}{4}$ - $\frac{1}{4}$ quarts per 100 lbs.
Modulus of Rupture After Drying to 230°F After Heating to 1500°F	750-1250 lbs/sq.in. 1000-1500 lbs/sq.in
Cold Crushing Strength After Drying to 230°F After Heating to 1500°F	3500-7000 lbs/sq.in. 6500-12000 lbs/sq.in
Linear Change, % After Drying to 230°F After Heating to 1500°F	-0.1 to -0.3 -0.1 to -0.4
Erosion Resistance (ASTM C704)	Less than 14 cc loss (Typical: 9 – 12 cc loss)
Typical Chemical Analysis, % Al <sub>2</sub> O <sub>3</sub> SiO <sub>2</sub> CaO TiO <sub>2</sub> Fe <sub>2</sub> O <sub>3</sub> MgO	50.8 44.6 2.0 1.4 0.8 0.1
Alkalies	0.3

**SPARCON 28G** is available in 55# bags, 1500#, 2000#, and 3000# bulk bags, palletized and shrink-wrapped.

## NOTE: CASTABLES MUST BE STORED IN A DRY PLACE

Data shown are average results of standard ASTM tests unless otherwise noted. Results may vary subject to variations in manufacturing, testing, and installation procedures in the field.